

2 X 660 MW – SURATGARH STPS, STAGE- V


VOLUME –III

TECHNICAL SPECIFICATION FOR CONDENSER ON LOAD TUBE CLEANING SYSTEMS (COLTCS)

Specification No. : PE-TS- 392-165-N002 (REV. 0)




**BHARAT HEAVY ELECTRICALS LIMITED
POWER SECTOR
PROJECT ENGINEERING MANAGEMENT
PPEI BLDG., SEC-16A, PLOT NO. 25
NOIDA – 201301 (UP)**

	TITLE : TECHNICAL SPECIFICATION FOR CONDENSER ON LOAD TUBE CLEANING SYSTEMS (COLTCS) PREAMBLE	SPEC. NO. PE-TS- 392-165-N002	
		VOLUME : III	
		REV. NO. 0	DATE :07.06.2013
		SHEET 1 OF 1	

1.2.2 **Volume - III TECHNICAL SCHEDULES**

This volume contains technical schedules and Data Sheets - B, which are to be duly filled by the bidder and the same shall be furnished with the technical bid as per instructions given in Document No.PES-100-901 in Volume-III.

2.0 The requirements mentioned in Section C/Data Sheets-A of Section-D shall prevail and govern in case of conflict between the same and the corresponding requirements mentioned in the descriptive portion in Section -D.

	TITLE : TECHNICAL SPECIFICATION FOR CONDENSER ON LOAD TUBE CLEANING SYSTEMS (COLTCS) PREAMBLE	SPEC. NO. PE-TS- 392-165-N002	
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TITLE :
TECHNICAL SPECIFICATION FOR
COLTCS

SPEC. NO. PE-TS- 392-165-N002

VOLUME III

SECTION

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SECTION A

SHALL BE FURNISHED ALONGWITH BID

- COMPLIANCE CERTIFICATE
- PERFORMANCE GUARANTEE SCHEDULE
- TECHNICAL DEVIATION SCHEDULE
- ELECTRICAL LOAD DATA
- GA DRG OF COLTCS
- UNIT PRICE SCHEDULE
- TOTAL PRICE SCHEDULE.


	TITLE : COMPLIANCE CERTIFICATE FOR COLTCS	SPEC. NO.	PE-TS- 392-165-N002
	PROJECTS: 2 X 660 MW – SURATGARH STPS, STAGE- V	DATE:	27.11.2013
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COMPLIANCE CERTIFICATE

The bidder shall confirm compliance with following by signing/ stamping this compliance certificate and furnish same with the offer.

- a) The scope of supply, technical details, construction features, design parameters etc. shall be as per technical specification & there are no exclusions with regard to same.
- b) There are no other deviations w.r.t. specification other than those furnished in the 'Schedule of Deviations'. Any other deviation, stated or implied, taken elsewhere in the offer stands withdrawn unless specifically brought out in the 'Schedule of Deviations'
- c) Bidder shall submit QP in the event of order based on the guidelines given in the specification & QP enclosed therein. QP will be subject to BHEL/ Customer/Customer's Consultant approval and customer hold points for inspection/ testing shall be marked in the QP at the contract stage. Inspection/ testing shall be witnessed as per same apart from review of various test certificates/ Inspection records etc. Charges for 3rd party inspection (TUV/ equivalent) for imported components wherever required shall be included by bidder in the base price itself.
- d) Any drawing/ document/ data-sheet/ calculation/ Quality plan/ Instrumentation etc. submitted along with the offer shall be considered for reference only, same shall be subject to BHEL/ Customer/Customer's Consultant approval in the event of order.
- e) The offered materials shall be either equivalent or superior to those specified in the specification. For components where materials are not specified, same shall be suitable for intended duty, all materials shall be subject to approval in the event of order.
- f) The commissioning spares including balls shall be supplied on 'As Required Basis' & prices for same included in the base price itself.
Prices for special tools & tackles, if any, shall also be included in the base price.
Recommended spares for 3 years shall be quoted separately with price indicated separately.
- g) Charges for Installation Checks, Commissioning of equipments, Trial runs and Performance Testing at site shall be included by bidder in the base price itself.
- h) All Instruments shall be located in the Instrument Rack to be supplied by bidder.

The instrument rack shall be installed on ball recirculation pump skid for COLTCS with impulse piping, root valves, fittings, accessories, valve manifolds mounted on gauge racks etc. supplied by bidder accordingly.
- i) The main flanges for Ball separator shall be suitable for the forces and moments as per the specification.
- j) Injection nozzles – 2/4 numbers of stubs of 100 NB or size as informed by bidder shall be provided by BHEL. The injection nozzles, counter flanges for the stubs along with nuts, bolts and gaskets shall be supplied by the bidder.
- k) Provision for future installation of Cathodic protection with sacrificial anodes.
- l) Number of balls (Normal as well as abrasive) for COLTCS shall be as specified i.e Number of balls per charge shall be @ 10% of no. of tubes.
- m) The hydrostatic test pressure shall be 1.5 times the design pressure.
- n) All sub - vendors shall be subject to BHEL/ Customer/Customer's Consultant approval in the event of order.


	TITLE : COMPLIANCE CERTIFICATE FOR COLTCS		SPEC. NO.	PE-TS- 392-165-N002
	PROJECTS: 2 X 660 MW – SURATGARH STPS, STAGE- V		DATE:	27.11.2013
			SHEE	2 OF 2

- o) The Performance guarantees of equipments shall stand valid till the satisfactory completion of performance testing & its acceptance by BHEL/ Customer/Customer's Consultant.
- p) The offered COLTCS have been supplied by bidder in the past meeting the customers qualifying criteria of its operation at two sites for minimum period of two years. Any deviation to this criteria shall be suitably highlighted in the deviation schedule.
- q) The orientation of piping around COLTCS shall be finalised during detailed Engg.
- r) Electrical/ C&I :
- All selected motor ratings have minimum 15 % margin over maximum continuous demand of the driven equipment including voltage and frequency variations, temperature rise and other factors.
 - Supply of electrical viz. LT power cables, instrumentation and control cables, cable glands, lugs, cable trays etc. shall be as per specification. Their erection shall be done by BHEL
 - The junction boxes for termination of DPT/ DPS/ Actuator LS/ solenoid valves/ Ball oversize monitor/ Ball recirculating monitor are included in bidders scope. The instrumentation cable and cabling from instruments/ actuators to junction boxes is also included in bidders scope.
 - Valve actuators and controls shall be provided as specified in Data Sheet-A and Project specific requirements as specified in Section C-2 & Section C-3
 - Alarms/ annunciations/ instruments shall be finalised during detailed engineering in the event of order which shall be subject to BHEL/ Customer/Customer's Consultant approval and shall be without any commercial implications to BHEL.

	TITLE : SCHEDULE OF PERFORMANCE GUARANTEES FOR CONDENSER ON LOAD TUBE CLEANING SYSTEM (COLTCS)		SPEC. NO. PE-TS- 392-165-N002
			VOLUME : III
	Sheet 1 of 1		Date- 27.11.2013

S.NO.	DESCRIPTION	UNITS	2 X 660 MW – SURATGARH STPS, STAGE-V.
1.	Pressure drop across the ball collecting Strainers (i.e. between inlet & outlet nozzle) under clean condition and Normal flow condition	MWC	
2	Percentage of ball recovery	%	
3	Life of sponge rubber balls	Weeks	

PARTICULARS OF BIDDER/ AUTHORISED REPRESENTATIVE			
NAME	DESIGNATION	SIGNATURE	DATE
			COMPANY SEAL

	TITLE * SCHEDULE OF DEVIATIONS () From Conditions of Contract (Volume – 1) () From General Technical Conditions (Volume – II A) () From Technical Specifications (Volume –II B)	SPECIFICATION NO
		VOL III
		SHEET..... OF.....
We the undersigned hereby certify that the above mentioned are the only deviations.		

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE				
NAME	DESIGNATION	SIGNATURE	DATE	COMPANY SEAL



TITLE :
PRICE SCHEDULE FOR
COLTCS
2X660 MW SURATGARH STPS, STAGE-V

SPEC. NO. PE-TS- 392-165-N002

VOLUME III

SECTION

REV. NO. 0

DATE 27.11.2013

SHEET 1 OF 1

1.0 Total price for design, manufacture, assembly, inspection, testing, packing for transportation and delivery, including final check up of installation, commissioning, trial run and PG testing of FOUR (4) sets of COLTCS complete in all respect including all accessories & auxiliaries as specified in technical specification and as necessary including mandatory spares, commissioning spares of COLTCS including commission balls and special tools & tackles (as required) for erection & maintenance. Rs/USD/Euro (As applicable)

2.0 **Recommended spares** : Item-wise break up with item-wise price to be given as per "Schedule of Recommended Spares" enclosed under Vol. III of technical specification. Rs/USD/Euro (As applicable)

Note : Indicate all duties, taxes etc. stating whether included/ excluded in above price.



TITLE :
UNIT PRICE SCHEDULE FOR
COLTCS
2X660 MW SURATGARH STPS, STAGE-V

SPEC. NO. PE-TS- 392-165-N002

VOLUME III

SECTION

REV. NO. 0

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1.0 Unit price for design, manufacture, inspection and testing, packing and delivery of COLTCS for one set complete with all accessories except for clause no. 2 & 3 below. Rs/USD/Euro (As applicable)

2.0 **Lump sum price for 4 sets of COLTCS** Rs/USD/Euro (As applicable)

- Installation checks, Commissioning
- PG test

3.0 **Mandatory spares(as per Annexure)** Rs/USD/Euro (As applicable)

- Lump sump price

Notes:-

- Total price of Unit prices given above at sl. No. 1 plus sl. No. 2 plus sl. No. 3 should tally with total price given in Sl. No. (1) of "Schedule of Prices"
- Unit price quoted by bidder, as above, shall be binding for any quantity variation, which is at discretion of purchaser.
- Price of commissioning & erection spares and other accessories not listed above shall be included in price of equipment & shall be supplied with the equipment.
- Indicate all taxes, duties etc. stating whether included/ excluded in above prices.
- Recommended spares item wise breakup with item wise price to be given as per "Schedule of Recommended spares" enclosed under vol-III of technical specification.
Recommended spares are only for reference purpose and not to be considered for evaluation and ordering purpose.

Annexure		
List of Mandatory spares for COLTCS		
I.	Mandatory Spares (Mechanical)	Quantity for both units
1	Sponge balls	50 Charges viz. Total 87500 nos. balls
2	Abrasive balls	20 Charges viz. Total 35000 nos. balls
3	Worm gear assembly for Ball separator screen	1 Set
4	Ball separator screen	1Set
5	Ball recirculating pump for tube cleaning system	
5.1	Rotating assembly	1 Set (Rotating assembly consists of all the rotating parts except the bearings.)
5.2	Shaft with sleeves	1 Set
5.3	Wearing rings (if applicable)	2 Sets
5.4	Bearings	2 Sets
5.5	Impeller	1 No.
Note: One charge shall be equal to the total No. of balls required for each COLTCS per condenser section.		
II.	Mandatory Spares (C&I Items)	
S No.	Field Instruments/ Elements /Equipment (Gauges, Switches, transmitters etc.)	Quantity for both units
1	Local gauges (including PG, DPG etc.)	10 %For each type,size and range or minimum 2 No. whichever is higher.
2	Field Switches (including PS, DPS etc)	10 % For each type,size and range or minimum 2 No. whichever is higher.
3	Transmitters (incl PT, DPT etc.)	10 % For each type,size and range or minimum 2 No. whichever is higher.
4	Junction Box	10 % For each type,size and range or minimum 2 No. whichever is higher.
5	Panels, local panels, System/Marshalling cabinets	
5.1	Fuses	100 Nos. of each type and rating
5.2	Miniature Ckt.Breaker(MCB)	20 Nos. of each type and rating
5.3	Male/Female parts of pre-fabricated cables	12 Nos. of each type
5.4	Space Heater	10 % For each type,size and range or minimum 2 No. whichever is higher.
5.5	Smoke detector	10 % For each type,size and range or minimum 2 No. whichever is higher.
5.6	Terminal Blocks	20 % of total quantity
5.7	Terminals in Terminal blocks	20 Nos. of each type
5.8	Cable clamps	10 Nos. of each type
5.9	Blowers	2 No
5.10	Cabinet Cooling Fans	8 Nos. of each type/rating
Note: Whenever % is indicated for mandatory spares, the quantity shall be calculated for % of supply for total quantity for 2 units of 2x660 MW Suratgarh, unless otherwise specified. The quantity to be reckoned for % indicated shall be rounded off to the next higher whole number. For example if the % arrived is 0.2, the quantity to be supplied shall be 1 and if it is 5.1 then quantity supplied shall be 6.		
III.	Mandatory Spares (Electrical Items)	
1	LT Motors(AC/DC)	Quantity for both units
1.1	Motor	1 No of each type
1.2	Bearings	1 Set of each type
1.3	Cooling fan	3 Nos. of each type



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SECTION B

SHALL BE FURNISHED ON PLACEMENT OF LOI

- DATASHEET B
- LIST OF SCHEDULES



TITLE :
TECHNICAL SPECIFICATION FOR
COLTCS

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SHEET 1 OF 1

SECTION B1
DATASHEET B



Title

DATA SHEET - B
CONDENSER ON LOAD TUBE
CLEANING SYSTEM
(SPONGE RUBBER BALL TYPE)

SPECIFICATION NO.

PE-TS-999-165-N001

VOLUME III

PART A

SHEET I

OF 13

INSTRUCTION
TO BIDDER

1. This data sheet shall be read in conjunction with Specification No. PES-179-01

Section - D, Volume - IIB.

2. Items which deviate from Specification shall be marked with an asterisk (*)

SL.NO.

PARTICULARS

ITEM

UNIT

1.0

General :

1.1

Number of Tube Cleaning System sets
being supplied.

Nos.

1.2

Type

1.3

Liquid handled

1.4

Manufacturer

1.5

Country of origin

2.0

Design :

2.1

Design Pressure

Bar (g)

a) Ball Separator

b) Ball Recirculating Pump

c) Ball Collector

d) Piping

e) Valves

f) Distributors

g) Injection Nozzles

2.2

Design Temperature

°C

2.3

Operating pressure at condenser inlet

Bar (g)

2.4

Design differential pressure

Bar (g)

2.5

Flow rate through ball separator

M³/hr

a) Normal

b) Maximum allowable

2.6

Flow rate through ball collector

M³/hr

a) Normal

b) Maximum allowable

Name of

Bidder/ Vendor

Revision Number

0

1

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3

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Signature of Bidder/ Vendor

Authorised Representative

Date



Title
DATA SHEET - B
CONDENSER ON LOAD TUBE
CLEANING SYSTEM
(SPONGE RUBBER BALL TYPE)

SPECIFICATION NO.
PE-TS-999-165-N001

VOLUME	III	PART	A
SHEET	2	OF	13

INSTRUCTION TO BIDDER 1. This data sheet shall be read in conjunction with Specification No. PES-179-01
Section - D, Volume - IIB.

2. Items which deviate from Specification shall be marked with an asterisk (*)

SL.NO.	ITEM	UNIT
PARTICULARS		
3.0	Guaranteed Performance	
3.1	Whether condenser back pressure/ overall heat transfer coefficient is guaranteed that it will be permanently maintained as long as the tube cleaning system is in operation.	YES/NO
3.2	Pressure drop across the ball separator (i.e., between inlet and outlet connections) :	
	a) Normal flow condition	
	b) Maximum allowable flow condition	
3.3	Power consumption by ball recirculating pump during :	KW
	a) Normal operation	
	b) Ball collection operation	
	c) Ball sorting operation	
3.4	Quantity of cleaning balls required per set for an operating period of one year	Nos.
4.0	Operation :	
	Whether tube cleaning system is designed for the following operation modes :	
4.1	Automatic start-up initiated by push button.	YES/NO
4.2	Automatic shut-down with ball collection effected by :	
	a) Push button	YES/NO
	b) Adjustable timer	YES/NO
	Ball monitoring system	YES/NO

Name of Bidder/ Vendor					
Revision Number	0	1	2	3	4
Signature of Bidder/ Vendor Authorised Representative					



Title
DATA SHEET - B
CONDENSER ON LOAD TUBE
CLEANING SYSTEM
(SPONGE RUBBER BALL TYPE)

SPECIFICATION NO.
PE-TS-999-165-N001

VOLUME III PART A
SHEET 3 OF 13

INSTRUCTION
TO BIDDER

1. This data sheet shall be read in conjunction with Specification No. PES-179-01.
Section - D, Volume - IIB.
2. Items which deviate from Specification shall be marked with an asterisk (*)

SL.NO.	ITEM	UNIT
PARTICULARS		
4.3	Automatic backwashing of ball separator with ball collection effected by :	
	a) Differential pressure measuring system	YES/ NO
	b) Adjustable timer	YES/ NO
	c) Push button	YES/ NO
4.4	Automatic emergency backwashing of ball separator effected by differential pressure measuring system.	YES/ NO
4.5	Automatic flushing of differential pressure measuring system.	YES/NO
4.6	Automatic ball sorting initiated by push button.	YES/NO
4.7	Whether provision for manual operation of the complete tube cleaning system is made in case of control system failure.	YES/NO
5.0	Ball Separator :	
5.1	Make	
5.2	Nos. provided per set	Nos.
5.3	Code/ Standard	
5.4	Body outer diameter	mm
5.5	Body thickness	mm
5.6	Manhole type & size	mm
5.7	Whether sight glass is provided	
5.8	No. of screens/ strainers provided per each ball separator	Nos.
5.9	Type of arrangement provided to prevent lodging of the debris at the entrance of ball extraction pipes.	

Name of
Bidder/ Vendor

Revision Number

0

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Signature of Bidder/ Vendor
Authorised Representative

Date



Title

DATA SHEET - B
CONDENSER ON LOAD TUBE
CLEANING SYSTEM
(SPONGE RUBBER BALL TYPE)

SPECIFICATION NO.

PE-TS-999-165-N001

VOLUME

III

PART A

SHEET

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OF

13

INSTRUCTION
TO BIDDER

1

This data sheet shall be read in conjunction with Specification No. PES-179-01
Section - D, Volume - IIB.

2. Items which deviate from Specification shall be marked with an asterisk (*)

SL.NO.

PARTICULARS

ITEM

UNIT

5.10

Clearance between screen/ strainer
bars.

mm

5.11

Materials :

a) Body/ Housing

b) screen/ Strainer section

c) Screen/ Strainer shaft

d) Hardware for fixing the screen/
Strainer

e) Other internal hardware

f) External hardware

5.12.

Lining material (if applicable)

6.0

Ball Recirculating Pump :

6.1

Make

6.2

Nos. provided per set

Nos.

6.2

Design discharge flow

M³/hr

6.4

Design discharge pressure

Bar

6.5

Design pump Speed

RPM

6.6

Design pump efficiency

%

6.7

Seal for the pump

6.8

Materials :

a) Casing

b) Impeller

c) Shaft

7.0

Ball Collector :

7.1

Nos. provided per set

Nos.

Name of
Bidder/ Vendor

Revision Number

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Signature of Bidder/ Vendor

Authorised Representative



Title **DATA SHEET - B**
CONDENSER ON LOAD TUBE
CLEANING SYSTEM
(SPONGE RUBBER BALL TYPE)

SPECIFICATION NO. **PE-TS-999-165-N001**

VOLUME III PART A
SHEET 5 OF 13

INSTRUCTION TO BIDDER 1. This data sheet shall be read in conjunction with Specification No. PES-179-01
Section - D, Volume - IIB.

2. Items which deviate from Specification shall be marked with an asterisk (*)

SL.NO.	PARTICULARS	ITEM	UNIT
7.2	Code/ Standard		
7.3	Whether inspection window/ sight glass is provided.		YES/ NO
7.4	Materials : a) Shell/ Body b) Internals		
7.5	Lining material (if applicable)		
7.6	Whether provision for separating and collecting the undersized balls, is made		YES/ NO.
8.0	Differential Pressure Measuring System:		
8.1	Differential Pressure Switch/ Transmitter a) Type b) Make and Model c) Range d) Accuracy e) Material of sensing element f) No. of contacts g) Contact rating h) Enclosure i) Mounting	Nos.	
8.2	Whether differential Pressure gauge is provided for manual observation.		
8.3	Differential Pressure Gauge : a) Type b) Make and Model c) Range		

Name of Bidder/ Vendor

Revision Number

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Signature of Bidder/ Vendor
Authorised Representative



Title
DATA SHEET - B
CONDENSER ON LOAD TUBE
CLEANING SYSTEM
(SPONGE RUBBER BALL TYPE)

SPECIFICATION NO.
PE-TS-999-165-N001

VOLUME III **PART** A
SHEET 6 **OF** 13

INSTRUCTION TO BIDDER 1. This data sheet shall be read in conjunction with Specification No. PES-179-01
Section - D, Volume - IIB.
2. Items which deviate from Specification shall be marked with an asterisk (*)

SL.NO.	ITEM	UNIT
PARTICULARS		
d) Accuracy		
e) Material of sensing element		
f) No. of contacts	Nos.	
g) Dial size	mm	
h) Enclosure		
i) Mounting		
8.4	Whether the contacts for differential pressure gauge and switch/ transmitter are independent.	YES/ NO
9.0	Timer for Backwashing	
9.1	Timer make	
9.2	Range of duration setting	
9.3	Range of frequency	
10.0	Ball Monitoring System :	
10.1	Type	
10.2	Maake & Model	
10.3	Whether ball monitoring system is designed to perform the following functions :	
	a) Continuously counting the balls in circulation and giving an alarm calling for investigation of ball losses, when the number of circulating balls falls below a set value	YES/ NO
	b) Continuously measuring the size of the balls in circulation and initiating the shut-down of the tube cleaning system with alarm calling for replacement of balls, when the number of oversized balls falls below a set value.	

Name of Bidder/ Vendor

Revision Number

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Signature of Bidder/ Vendor
Authorised Representative

Date




Title
DATA SHEET - B
CONDENSER ON LOAD TUBE
CLEANING SYSTEM
(SPONGE RUBBER BALL TYPE)

SPECIFICATION NO.
PE-TS-999-165-N001
VOLUME III PART A
SHEET 7 OF 13

INSTRUCTION TO BIDDER 1. This data sheet shall be read in conjunction with Specification No. PES-179-01 Section - D, Volume - IIB.
2. Items which deviate from Specification shall be marked with an asterisk (*)

SL.NO.	ITEM	UNIT
PARTICULARS		
10.4	Whether electronic processor of the ball monitoring system is provided with the following a) Indicators for ♦ Required basic ball charge ♦ Recirculating Ball quantity ♦ Oversized ball quantity b) Time counters for ♦ Total cleaning system operating hours ♦ Cleaning system operating hours with sufficient number of oversized balls c) Recorder for ball consumption	YES/ NO YES/ NO YES/ NO YES/ NO. YES/NO YES/NO
10.5	Whether provision for Self-testing and Self Calibration are made	YES/NO
11.0	Cleaning Balls :	
11.1	Type	
11.2	Size	mm
11.3	Specific gravity	
11.4	Material	
11.5	Hardness	
11.6	Total Ball recirculation quantity per set	Nos.
11.7	abrasive coated ball recirculation quantity per set - (if any)	No.s
12.0	Piping :	
12.1	Ball Extraction Piping	

Name of Bidder/ Vendor					
Revision Number	0	1	2	3	4
Signature of Bidder/ Vendor					
Authorised Representative					

	Title DATA SHEET - B CONDENSER ON LOAD TUBE CLEANING SYSTEM (SPONGE RUBBER BALL TYPE)	SPECIFICATION NO. PE-TS-990-165-N001	
		VOLUME III PART A	
		SHEET 8 OF 13	

INSTRUCTION TO BIDDER

1. This data sheet shall be read in conjunction with Specification No. PES-179-01 Section - D, Volume - IIB.

2. Items which deviate from Specification shall be marked with an asterisk (*)

SL.NO.	ITEM	UNIT
	PARTICULARS	
	a) OD x thicknes b) Material c) Length of piping being supplied	mm x mm M
12.2	Ball Transport Piping	
	a) OD x thicknes b) Material c) Length of piping being supplied	mm x mm M
12.3	Differential pressure measuring system flushing piping.	
	a) OD x thicknes b) Material c) Length of piping being supplied	mm x mm M
2.4	Any other	
3.0	Valves (Indicate Type of Valves)	
3.1	Sizes	: mm
3.2	Nos. provided per set	Nos.
3.3	Materials	
	a) Body b) Disc/ Trim c) Shaft	
4.0	Distributors	
4.1	Nos. provided per set	Nos.
4.2	Materials :	
	a) Body b) Sight glass c) Sight glass flanges d) Internal parts	

Name of Bidder/ Vendor					
Division Number	0	1	2	3	4
Signature of Bidder/ Vendor					
Authorised Representative					
Date :					



Title
DATA SHEET - B
CONDENSER ON LOAD TUBE
CLEANING SYSTEM
(SPONGE RUBBER BALL TYPE)

SPECIFICATION NO.
PE-TS-999-165-N001

VOLUME III PART A
SHEET 9 OF 13

INSTRUCTION TO BIDDER
1. This data sheet shall be read in conjunction with Specification No. PES-179-01
Section - D, Volume - IIB.
2. Items which deviate from Specification shall be marked with an asterisk (*)

SL.NO. PARTICULARS	ITEM	UNIT
14.3	Lining material (if applicable)	
15.0	Injection Nozzles :	
15.1	Nos. provided per each CW inlet pipe	Nos.
15.2	Size of the stubs to be provided in CW inlet pipe for installing the injection nozzles.	mm
15.3	Material	
15.4	Lining material (if applicable)	
16.0	Actuators :	
16.1	Actuators for ball separator :	
	a) Nos. provided per ball separator	No.s
	b) Type & make	
	c) Motor rating	KW
16.2	Actuators for ball collector	
	a) Nos. provided per ball collector.	No.s
	b) Type & make	
	c) Motor rating	KW
16.3	Actuators for Valves:	
	a) Nos. provided per set	No.s
	b) Type & motor	
	c) Motor rating	KW
16.4	Any other	

Name of
Bidder/ Vendor

Revision Number

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Signature of Bidder/ Vendor
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Title
DATA SHEET - B
CONDENSER ON LOAD TUBE
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VOLUME III **PART** A
SHEET 10 **OF** 13

INSTRUCTION TO BIDDER 1. This data sheet shall be read in conjunction with Specification No. PES-179-0:
Section - D, Volume - IIB.
2. Items which deviate from Specification shall be marked with an asterisk (*)

SL.NO.	ITEM	UNIT
PARTICULARS		
17.0	Electric Drive Motors	
17.1	Drive motor for recirculating pump :	
	a) Type and make	
	b) Rating	KW
17.2	Drive motor for differential pressure measuring system flushing pump (if applicable)	
	a) Type and make	
	b) Rating	KW
17.3	Any other.	
18.0	Control Panel	
18.1	Type	
18.2	Model & Manufacturer	
18.3	Operating Voltage/ frequency	V/ Hz
18.4	Control Voltage/ frequency	V/ Hz
18.5	Materials of housing and door	
18.6	Protections/ interlocks provided for :	
18.7	Class of Protection	
18.8	Control Hardware	
18.8	Alarms/ Annunciations provided for :	
18.9	Indicators provided for :	
18.10	Whether interconnecting control and power cabling between the control panel and various drive is included in the offer.	
19.0	Pressure gauges :	
19.1	Manufacturer & Type, Model	

Name of Bidder/ Vendor

Revision Number

0

1

2

3

Signature of Bidder/ Vendor

Authorised Representative

Date



Title **DATA SHEET - B**
CONDENSER ON LOAD TUBE
CLEANING SYSTEM
(SPONGE RUBBER BALL TYPE)

SPECIFICATION NO. **PE-TS-999-165-N001**

VOLUME III PART A
SHEET 11 OF 13

INSTRUCTION
TO BIDDER

1. This data sheet shall be read in conjunction with Specification No. PES-179-01 /
Section - D, Volume - IIB.
2. Items which deviate from Specification shall be marked with an asterisk (*)

SL.NO.	ITEM	UNIT
PARTICULARS		
19.2	Nos. provided per set	Nos.
19.3	Location	
19.4	Dial size	mm
19.5	Range & Accuracy	
19.6	Materials of construction : a) Sensing element b) Movement c) Casing	
19.7	Enclosure	
19.8	Mounting	
20.0	Counter Flanges :	
20.1	Whether counter flanges complete with gaskets, bolts and nuts etc. for all terminal points are included in the offer.	YES/ NO
20.2	Type	
20.3	Rating	
20.4	Materials a) Flanges b) Bolts and Nuts c) Gaskets	
20.5	Code/ Standard	
21.0	Whether lifting arrangement is provided for various equipments.	YES/ NO.
22.0	Whether ball recirculating pump, ball collector with interconnecting piping and valves are mounted on a single frame.	YES/ NO
23.0	Whether supports (wherever necessary) complete with foundation plates, bolts, nuts, inserts etc. are included in the offer.	YES/ NO

Name of
Bidder/ Vendor

Revision Number

0

1

2

3

4

Signature of Bidder/ Vendor
Authorised Representative

Date



Title
DATA SHEET - B
CONDENSER ON LOAD TUBE
CLEANING SYSTEM
(SPONGE RUBBER BALL TYPE)

SPECIFICATION NO.
PE-TS-999-165-N001

VOLUME III **PART** A
SHEET 12 **OF** 13

INSTRUCTION
TO BIDDER

1. This data sheet shall be read in conjunction with Specification No PES-179-01
Section - D, Volume - IIB.
2. Items which deviate from Specification shall be marked with an asterisk (*)

SL.NO. PARTICULARS	ITEM	UNIT
24.0	Shop Inspection and Tests	
24.1	Whether all the tests and inspections as detailed in the specification/ quality plan are carried out.	YES/NO
24.2	Hydrostatic Test :	
	a) Test Pressure	Bar (g)
	♦ Ball Separator ♦ Recirculating Pump ♦ Ball Collector ♦ Distributors ♦ Injection nozzles ♦ Piping & Valves	
	a) Test duration	Minutes
24.3	Lekage Test :	
	a) Test Pressure	Bar (g)
	b) Test duration	Minutes
25.0	Painting :	
25.1	External Surfaces :	
	a) Surface Preparation b) Primer a) Finish	
25.2	Internal Surfaces :	
	a) Surface Preparation b) Primer a) Finish	
26.0	Weights :	
26.1	Empty Weight	Kg.
	a) Ball Separator	

Name of
Bidder/ Vendor

Revision Number

0

1

2

3

4

Signature of Bidder/ Vendor
Authorised Representative

Date

-31-



Title

DATA SHEET - B
CONDENSER ON LOAD TUBE
CLEANING SYSTEM
(SPONGE RUBBER BALL TYPE)

SPECIFICATION NO.

PE-TS-999-165-N001

VOLUME

III

PART A

SHEET

13

OF

13

INSTRUCTION
TO BIDDER1. This data sheet shall be read in conjunction with Specification No. PES-179-01
Section - D, Volume - IIB.

2. Items which deviate from Specification shall be marked with an asterisk (*)

SL.NO.

ITEM

UNIT

PARTICULARS

- b) Recirculating pump
- c) Ball collector
- d) recirculating unit

26.2

Operating weight

kg

- a) Ball Separator
- b) Recirculating pump
- c) Ball collector
- d) recirculating unit

26.3

Weight of the heaviest equipment/
assembly to be handled.

kg.

27.0

Overall Dimensions

27.1

Ball Separator

27.2

Recirculating Unit

28.0

Other information (if any)

G:\MSEVASH\DS-COTCS.RTF

Name of
Bidder/ Vendor

Revision Number

0

1

2

3

4

Signature of Bidder/ Vendor

Authorised Representative

SPEC.NO. TCE.5750A-H-500-001		TATA CONSULTING ENGINEERS LIMITED		VOLUME IV SECTION:D13	
PART B		RRVUNL, 2 x 660 MW, Super-Critical TPS, Stage- V, Units 7 & 8, at Suratgarh, Rajasthan DATA SHEET-B MOTORS & ACTUATORS			SHEET 1 OF 6
ENQUIRY/SPECIFICATION NO.:			BIDDER:		
SL. NO.	DESCRIPTION	UNITS	BIDDERS DATA		
1.0	Application				
2.0	Manufacturer				
3.0	Country of Origin				
4.0	Applicable Standards				
5.0	Efficiency Category(For Energy Efficient Motors only)				
6.0	Rated a) Output b) Speed c) Frame size	kW RPM			
7.0	Type of Duty (IS 325 or equivalent)				
8.0	Supply Conditions				
	(a) Allowable variation in				
	(i) Voltage AC/DC				
	(ii) Frequency				
	(iii) Combined				
	(b) Permissible unbalance in supply voltage				
NOTES TO BIDDER			SIGNATURE OF BIDDER & DATE		
1. ITEMS WHICH DEViate FROM THE SPECIFICATION SHOULD BE MARKED WITHIN ASTERISK (*) AND DETAILS TO BE GIVEN IN SCHEDULE OF DEVIATIONS. 2. THIS DATA SHEET SHALL BE FILLED UP COMPLETELY AND A COPY SHALL BE ENCLOSED WITH EACH COPY OF THE BID.			<div>ISSUE R1</div>		

SPEC.NO. TCE.5750A-H-500-001		TATA CONSULTING ENGINEERS LIMITED		VOLUME IV SECTION:D13	
PART B		RRVUNL, 2 x 660 MW, Super-Critical TPS, Stage- V, Units 7 & 8, at Suratgarh, Rajasthan DATA SHEET-B MOTORS & ACTUATORS			SHEET 2 OF 6
ENQUIRY/SPECIFICATION NO.:			BIDDER:		
9.0	Guaranteed Efficiency of motor a) At full load b) At duty point At no load				
10.	Guaranteed Power factor of motor a) At full load b) At duty point At no load				
11.0	Current at a) Starting b) Full load c) Duty point Full load & 70 % of rated supply voltage.				
12.0	Rated voltage a)HT motors b)LT motors c)UPS supplied d)Single phase e)DC motors				
13.0	Number of phase				
14.0	Rated frequency for AC motor	Hz			
15.0	Normal winding connection	Star / Delta			
<u>NOTES TO BIDDER</u> 1. ITEMS WHICH DEVIATE FROM THE SPECIFICATION SHOULD BE MARKED WITHIN ASTERISK (*) AND DETAILS TO BE GIVEN IN SCHEDULE OF DEVIATIONS. 2. THIS DATA SHEET SHALL BE FILLED UP COMPLETELY AND A COPY SHALL BE ENCLOSED WITH EACH COPY OF THE BID.			SIGNATURE OF BIDDER & DATE <div style="border: 1px solid black; padding: 5px; width: fit-content; float: right;"> ISSUE R1 </div>		

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PART B		RRVUNL, 2 x 660 MW, Super-Critical TPS, Stage- V, Units 7 & 8, at Suratgarh, Rajasthan DATA SHEET-B MOTORS & ACTUATORS			SHEET 3 OF 6					
ENQUIRY/SPECIFICATION NO.:			BIDDER:							
16.0	Method of starting a)AC motors b) DC motors									
17.0	Temperature rise above ambient of 50 deg. by Resistance method									
18.0	Type of duty									
19.0	Duty designation									
20.0	Synchronous speed a) Constant speed b) Variable speed (for VFD)									
21.0	Starting time at specified minimum starting voltage	Sec								
22.0	Starting torque (as % of FLT)									
23.0	Pull out torque (as % of FLT)									
24.0	Location considered – Hazardous area division									
25.0	Atmosphere considered- Chemical/Dusty/Salt laden									
26.0	Weather motor is suitable for VFD drive									
27.0	Details of bearing									
28.0	VOID									
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PART B		RRVUNL, 2 x 660 MW, Super-Critical TPS, Stage- V, Units 7 & 8, at Suratgarh, Rajasthan DATA SHEET-B MOTORS & ACTUATORS			SHEET 4 OF 6					
ENQUIRY/SPECIFICATION NO.:			BIDDER:							
29.0	Whether CT for differential protection required									
30.0	Whether vibration detectors required									
31.0	Details of winding / space heaters									
32.0	Details of accessories a) Fans b) Temperature gauge c) Bearing d) Cooling motors e) Cooling water parameters f) Heaters g) Lube oil system details									
33.0	Maximum size & number of cables that can be accommodated in motor terminal box.									
34.0	Thermal capability curve to be attached									
35.0	Relay co-ordination guide to be attached									
36.0	Min. voltage required under starting conditions to accelerate driven equipment to rated speed.	Volts								
37.0	Locked rotor current withstand time (safe stall time) at 110 % rated voltage a) At rated temp. (hot) b) When cold	sec sec								
38.0	Stator thermal time constant	Sec								
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PART B		RRVUNL, 2 x 660 MW, Super-Critical TPS, Stage- V, Units 7 & 8, at Suratgarh, Rajasthan DATA SHEET-B MOTORS & ACTUATORS			SHEET 5 OF 6		
ENQUIRY/SPECIFICATION NO.:			BIDDER:				
39.0	Permissible no. of equally spread starts per hour a) Normal service conditions b) In quick succession with cold M/C at room temp. c) Hot restarts						
40.0	Method of Starting and maximum starting current inclusive of tolerances AC HT Motors a) DOL b) Soft starters AC LT Motors c) DOL d) Star Delta e) Star Delta with series resistance f) Star Delta with rotor resistance g) Soft Starters DC Motors a) Soft starters b) Any other	450 % above 1500 kW & 600 % all other. 200 % .600 % 200 % 200% 200% 200% 200% 200%					
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SPEC.NO. TCE.5750A-H-500-001	TATA CONSULTING ENGINEERS LIMITED		VOLUME IV SECTION:D15
PART B	RRVUNL, 2 x 660 MW, Super-Critical TPS, Stage- V, Units 7 & 8, at Suratgarh, Rajasthan DATA SHEET B CONTROL PANELS		SHEET 1 OF 2
ENQUIRY/SPECIFICATION NO.:		BIDDER:	
1.0	Manufacturer's name		
2.0	Make and type of panel		
2.0	Indoor/Outdoor application		
3.0	Thickness of sheet steel (CRCA)	mm	
	(a) Frame		
	(b) Door		
	(c) Cover (side, top and bottom)		
4.0	Degree of protection provided (as per IS:2147 or equivalent)		
5.0	Bill of Material for the various equipment giving make, type, ratings etc. enclosed	Yes/No	
6.0	Colour of finish paint		
	(a) Outside		
	(b) Inside		
7.0	Bus bars for power devices (when applicable)		
	(a) Material	(PVC Insulated/ Bare)	
	(b) Continuous current rating	A	
8.0	Control Wiring/Power Wiring		
NOTES TO BIDDER		SIGNATURE OF BIDDER & DATE	
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PART B	RRVUNL, 2 x 660 MW, Super-Critical TPS, Stage- V, Units 7 & 8, at Suratgarh, Rajasthan DATA SHEET B CONTROL PANELS		SHEET 2 OF 2
ENQUIRY/SPECIFICATION NO.:		BIDDER:	
9.0	(a) Material of conductor and size (b) Conductor – Panel details (a) Mounting (b) Weight (c) Dimension (approx.) L X B X M (d) Cable entry	Cu/Al mm ² solid/Stra nded Wall/floor Kg Mm Top/ bottom	
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SPEC.NO. TCE.5750A-H-500-001		TATA CONSULTING ENGINEERS LIMITED		VOLUME IV «Section»:D16																																	
PART B		RRVUNL, 2 x 660 MW Super-Critical TPS, Stage- V, Units 7 & 8, at Suratgarh, Rajasthan DATA SHEET B CABLES AND CABLE CARRIER SYSTEM		SHEET 1 OF 6																																	
ENQUIRY/SPECIFICATION NO.:			BIDDER:																																		
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SPEC.NO. TCE.5750A-H-500-001		TATA CONSULTING ENGINEERS LIMITED		VOLUME IV «Section»:D16	
PART B		RRVUNL, 2 x 660 MW Super-Critical TPS, Stage- V, Units 7 & 8, at Suratgarh, Rajasthan DATA SHEET B CABLES AND CABLE CARRIER SYSTEM			SHEET 2 OF 6
ENQUIRY/SPECIFICATION NO.:			BIDDER:		
	IS : 10417				
	b) Length of cables in drum & tolerance				
	c) Weight of cable drum without cables				
	d) Weight of cable drum with cables				
	e) Type of end sealing				
1.7	FRLS cables				
	a) Critical oxygen index value at 250 deg C when tested for temperature index test				
	b) Total acid gas generation by weight				
	c) Percentage of light transmission under fire for assessment of smoke generation				
	d) Will the cables offered against this specification pass the flammability tests				
1.8	maximum dielectric loss of cable per KM at normal voltage and frequency	Watt/km			
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d)	No. of cycles																																																																		
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SPEC.NO. TCE.5750A-H-500-001		TATA CONSULTING ENGINEERS LIMITED		VOLUME IV «Section»:D16	
PART B		RRVUNL, 2 x 660 MW Super-Critical TPS, Stage- V, Units 7 & 8, at Suratgarh, Rajasthan DATA SHEET B CABLES AND CABLE CARRIER SYSTEM		SHEET 4 OF 6	
ENQUIRY/SPECIFICATION NO.:			BIDDER:		
e)	Continuous phase to ground voltage withstand	kV			
2.8	Thermal withstand short circuit current 1 sec	kA			
2.9	Dynamic short circuit withstand	kAp			
2.10	Type test report for all the tests enclosed as specified	Yes / No			
2.11	Kit Particulars				
a)	Material of the tubing / moulded party				
b)	Method of stress control				
c)	Method of environmental seal				
d)	List of items included in the kit				
	• For terminations				
	• For joints				
e)	Whether heating device included	Yes/No			
	• How many such device included	Qty			
f)	Allowable kit storage temperature	deg. C			
g)	Kit shelf life	Years			
NOTES TO BIDDER			SIGNATURE OF BIDDER & DATE		
1 ITEMS WHICH DEVIATE FROM THE SPECIFICATION SHOULD BE MARKED WITHIN ASTERISK (*) AND DETAILS TO BE GIVEN IN SCHEDULE OF DEVIATIONS. 2 THIS DATA SHEET SHALL BE FILLED UP COMPLETELY AND A COPY SHALL BE ENCLOSED WITH EACH COPY OF THE BID.			<div>ISSUE R1</div>		

SPEC.NO. TCE.5750A-H-500-001		TATA CONSULTING ENGINEERS LIMITED		VOLUME IV «Section»:D16	
PART B		RRVUNL, 2 x 660 MW Super-Critical TPS, Stage- V, Units 7 & 8, at Suratgarh, Rajasthan DATA SHEET B CABLES AND CABLE CARRIER SYSTEM		SHEET 5 OF 6	
ENQUIRY/SPECIFICATION NO.:			BIDDER:		
2.12	Cable terminations/joints instruction manual enclosed	Yes/No			
3.0	Fire Proof Sealing System/Fire stops				
3.1	Manufacturers name				
	Type of FPSS provided				
3.2	Duration for which the FPSS will retain its guaranteed properties (Life expectancy)	Yrs.			
3.3	Minimum shelf life of the materials used in the fire stops	Months			
3.4	Applicable standard				
3.5	Performance tests				
3.5.1	Whether type test certificates for the following tests enclosed				
	• Fire rating test	Yes/No			
	• Hose stream test	Yes/No			
4.0	Fire Breaks				
4.1	Manufacturers name				
NOTES TO BIDDER			SIGNATURE OF BIDDER & DATE		
1 ITEMS WHICH DEViate FROM THE SPECIFICATION SHOULD BE MARKED WITHIN ASTERISK (*) AND DETAILS TO BE GIVEN IN SCHEDULE OF DEVIATIONS. 2 THIS DATA SHEET SHALL BE FILLED UP COMPLETELY AND A COPY SHALL BE ENCLOSED WITH EACH COPY OF THE BID.			<div>ISSUE R1</div>		



TITLE :
TECHNICAL SPECIFICATION FOR
COLTCS

SPEC. NO. PE-TS- 392-165-N002

VOLUME III

SECTION

REV. NO. 0

DATE 27.11.2013


SHEET 1 OF 1

SECTION B2
LIST OF SCHEDULES

CHECKLIST - LIST OF SCHEDULES

Sl. No.	Form No.	Description	Tick Applicable Forms
1.	PEM-6024	Schedule of Drawings/Catalogues submitted with Bid.	✓
2.	PEM-6025@	Schedule of Occurrence of Key Events of Delivery, Erection & Commissioning	
3.	PEM-6026	Schedule of Equipment Manufacture. Despatch and Shipment to Site.	✓
4.	PEM-6027	Schedule of Weights & Dimensions.	
5.	PEM-6028@	Schedule of Performance Guarantee	
6.	PEM-6030	Inspection Schedule	✓
7.	PEM-6031	Schedule of Cement and Steel and Quarterly Cement Requirement.	
8.	PEM-6032	Schedule of Quarterly Requirement of Reinforcing Bars and Structural Steel.	
9.	PEM-6033@	Bill of Quantities (Civil Works)	
10.	PEM-6035	Schedule of Bidder's Proposed Construction/ Site Fabrication Facilities.	
11.	PEM-6036	Schedule of Deviations.	✓
12.	PEM-6040	Schedule of Declaration	✓
13.	PEM-6041	Quality Plan	✓
14.	PEM-6042	Vendor's Drawings/ Documents Schedule	✓
15.	PEM-6043@	Schedule of Occurrence of Key Events for Civil/Structural Works	
16.	PEM-6046	Inspection Request.	✓
17.	PEM-6051@	Schedule of Prices.	✓
18.	PEM-6052@	Schedule of Unit prices	✓
19.	PEM-6053	Schedule of Prices for Commissioning & Mandatory Spares.	✓
20.	PEM-6054	Schedule of Prices for Recommended Spares.	✓
21.	PEM-6055	Schedule Prices for Erection and Maintenance Tools & Tackles.	✓
22.	PEM-6057	Schedule of Daily & Overtime Rates.	
23.	PEM-6058	Schedule of Hire charges for Construction/ Site Fabrication Facilities.	

For Forms marked with @ certain information to be filled by DEs before issuing to bidder.

	SCHEDULE OF DRAWINGS/CATALOGUES SUBMITTED WITH BID		SPECIFICATION NO:	
			VOL III	
			SHEET..... OF.....	
Section C/D enclosed with the specification indicate the drawings / catalogues to be furnished with the bid. The bidder in addition to furnishing the same, can also include any other drawings / catalogues which he may desire to submit with the bid. This schedule duly lists out such drawings as enclosed by the bidder with the bid.				
DRAWING/ CATALOGUE NUMBER	DESCRIPTION			NUMBER OF SHEETS

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE				
NAME	DESIGNATION	SIGNATURE	DATE	COMPANY SEAL



SCHEDULE OF WEIGHTS & DIMENSIONS

SPECIFICATION NO:

VOL III

SHEET..... OF.....


The bidder shall state below the weights and dimensions of various packages for shipment covering the complete scope.

Description of Package(S)	Dimension (in meters)	Weight (in tones)

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE

NAME	DESIGNATION	SIGNATURE	DATE	

COMPANY SEAL

	SCHEDULE OF EQUIPMENT, MANUFACTURE, DESPATCH AND SHIPMENT TO SITE			SPECIFICATION NO:	
				VOL III	
				SHEET..... OF.....	
Equipment/Major Bought-out items	Time for Manufacture/ Procurement from Date of issues of Letter of intent (Weeks)	Time for Test Dismantling Packing & Ready for Despatch (Weeks)	Time required fro Shipment to Site (Weeks)	Total Time from Date of Issue of Letter of intent to Shipment to Site (Weeks)	
We, the undersigned hereby undertake to meet the schedule in weeks fro manufacture, dispatch and shipment of each equipment and procurement of major boughtout items as listed above.					

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE					
NAME	DESIGNATION	SIGNATURE	DATE	COMPANY SEAL	

INSTRUCTIONS FOR FILLING QUALITY PLAN

(Form No. PEM-6042-0)

The Quality Plan shall include all the Quality Control Measures and Checks adopted by the Vendor to ensure that the material component assembly services supplied by him meet will meet the requirements as per specifications and good practices. They shall include all stages of operation such as materials, processes, manufacture, assembly, packing and despatch. The following guide lines may be noted:

- | | |
|------------|---|
| Column 1- | Serial Number |
| Column 2- | Component/Operation- The component and/or operation being checked shall be given here. |
| Column 3- | Characteristics check- The characteristics being checked shall be given here, e.g., chemical composition, mechanical properties, leak tightness, surface defects etc.. |
| Column 4- | Category - 'CR' stands for critical characteristic - affecting safety of equipment and personnel
'MA' stands for major Characteristic - affecting safety of equipment and personnel
'MI' stands for minor characteristic - affecting appearance etc |
| Column 5- | Type/Method of check e.g. chemical analysis tensile testing, hydraulic test, visual examination radiography etc. |
| Column 6- | Extent of check, such as, 100, 10, 1 per heat etc. |
| Column 7- | Reference Documents - Documents, such as technical specification, drawings, standard specifications (IS, BS ETC.) procedure, etc. according to which check is done. |
| Column 8- | Acceptance Norms - Standards etc. according to which acceptability or otherwise of the characteristics being checked is decided. |
| Column 9- | Format of Record - Formats, log sheets, reports, etc. in which the observations are recorded. Standard log sheets, reports, formats etc. of the Vendors shall be numbered and such reference numbers shall be included here. |
| Column 10- | Agency - The agency which performs the test/instruction shall be written in sub-column 'W'
The agency which verifies test certificates/inspection records and carries out audit check of the components/operation shall be written in sub-column 'V'
The agencies are codified
as 1, 2 & 3 |
| | '1' stands for (BHEL)
'1' * means the operation shall be cleared by BHEL before the start of the next operation.
'2' Stands for Vendor
'3' stands for sub-Vendor of the Vendor and so on. |

Example :

Entry '3' in column 'P' means test/inspection to be performed by sub-Vendor's QC.


Entry 2 in column "W" means test/inspection to be witnessed by Vendor's QC

Entry 'I' in column 'V' means verification shall be done by BHEL and next stage to be started only after the hold point is cleared by BHEL.


Column II- Remarks - Any special remarks shall be given here


NOTES

- In absence of correlation with the test certificate(s) (e.g. material identification) samples shall be drawn by BHEL and all tests as per relevant specifications shall be carried out in their presence or in recognized Government Laboratory.
- When materials and components are initially identified and stamped by BHEL QS engineer, the identification marks shall be preserved till despatch. Wherever this is not possible, the identification mark shall be transferred to the components in the presence of BHEL QS Engineer unless other wise agreed.
- For castings and forgings integral test specimens shall be provided. When this is not possible for casting, they shall be poured in the presence of BHEL QS Engineer unless otherwise, if witnessing of test by BHEL is called for.
- When welders qualified by reputed inspection agencies or statutory bodies are not available, qualification tests shall be conducted in the presence of BHEL QS Engineer.
- This Quality Plan is liable to be modified as per the requirements of approved drawings and changes in technical specifications drawings. If there are contradictions in respect of column 7 & 8 between this Quality Plan and approved drawings specifications, the latter shall prevail.
- Wherever inspection by BHEL's Purchaser Third Party Statutory authorities are mandatory, this shall be complied with.
- Inspection reports log sheets test reports certificate etc shall be furnished to BHEL of the appropriate status, or at the time of final inspection as required.
- The Quality Plan is also applicable to spares and repair work at BHEL and its Vendor.

	INSPECTION SCHEDULE			SPECIFICATION NO	
				VOL III	
				SHEET..... OF.....	
S No.	ITEM/COMPONENT	PLACE & ADDRESS OF TEST / INSPECTION	SCHEDULE D DATE OF INSPECTION	DURATION OF TEST / INSPECTION (IN DAYS)	
This schedule shall be in the line with specification and quality plan requirements. The information in this form shall be furnished after receipt of LOI/PO.					

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE				COMPANY SEAL
NAME	DESIGNATION	SIGNATURE	DATE	

<div><div>गौरीगड्डा नगरपालिका</div><div></div></div>		QUALITY PLAN		CUSTOMER		PROJECT TITLE		SPECIFICATION NUMBER		
				BIDDER/VENDOR		QUALITY PLAN NUMBER		SPECIFICATION TITLE		
				SYSTEM		ITEM		SECTION VOLUME III		
S. No.	COMPONENT / OPERATION	CHARACTERISTIC CHECK	CAT	TYPE/METHOD OF CHECK	EXTENT OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORM	FORMAT OF RECORD	AGENCY	REMARKS
1	2	3	4	5	6	7	8	9	P W V	10 11
BHEL				PARTICULARS		BIDDER / VENDOR				
				NAME						
				SIGNATURE						
				DATE						
						BIDDER/VENDOR COMPANY SEAL				

	INSPECTION SCHEDULE			SPECIFICATION NO	
				VOL III	
				SHEET..... OF.....	
S No.	ITEM/COMPONENT	PLACE & ADDRESS OF TEST / INSPECTION	SCHEDULE D DATE OF INSPECTION	DURATION OF TEST / INSPECTION (IN DAYS)	
This schedule shall be in the line with specification and quality plan requirements. The information in this form shall be furnished after receipt of LOI/PO.					

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE				
NAME	DESIGNATION	SIGNATURE	DATE	COMPANY SEAL

TITLE

* SCHEDULE OF DECLARATIONS

SPECIFICATION NO

VOL III

SHEET..... OF.....

*** Bidder shall include this schedule both in technical and Price offers**

DECLARATION

Icertify that all the technical data and information pertaining to this specification are correct and are true representation of the equipment/system covered by our format proposal number Dated and there is no deviation to the specification.

I hereby certify that I am duly authorized representative of the Bidder's company whose name appears above my signature.

Bidders Company Name

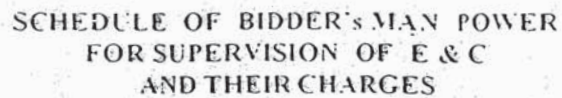
Authorised representative's
Signature

Name

Bider's Name

The bidder hereby agrees to fully comply with the requirements and intent of this specification for the price indicated

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE				
NAME	DESIGNATION	SIGNATURE	DATE	



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The bidder shall indicate below, designation-wise, the personnel required for supervision of erection and commissioning and their charges.

S. No	Designation	Normal rate per day of 8 hours	Overtime rate per hour


Sl. No.	Designation	Normal rate per day of 8 hours	Overtime rate per hour

SUBJECTS OF BIDDING AUTHORIZED REPRESENTATIVE


COMPANY, INC.

	TITLE * SCHEDULE OF PRICE FOR ERECTION AND MAINTENANCE TOOLS & TACKLES		SPECIFICATION NO	
			VOL III	
			SHEET..... OF.....	
*Unpriced schedule shall also be furnished along with Part A- Schedule in technical bid The bidder shall be given below the list of erection and maintenance tools and tackles as offered by him. This shall also include the customer's list of maintenance tools. If specified in Section – C / Section - D				
S. No	DESCRIPTION OF TOOLS & TACKLES	QUANTITY OFFERED	UNIT PRICE (Rs.)	TOTAL PRICE (Rs.)
NOTE : The hire charges for vendors equipment called for in this schedule shall include the cost of consumables, operation services, descriptions, wear and tear as well as vendor's over head and profit (These rates will be payable by customer to the vendor, only if the customer's requires the use of this equipment for carrying out his own work out side the scope of this contract).				

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE				
NAME	DESIGNATION	SIGNATURE	DATE	
				COMPANY SEAL

	*SCHEDULE OF PRICES FOR RECOMMENDED SPARES						SPECIFICATION NO		
							VOL III		
							SHEET..... OF.....		
<p>*Unpriced schedule shall also be furnished along with Part A- Schedule in technical bid</p> <p>The bidder shall give below a list of spares recommended for three years (or as otherwise specified in section – C) for trouble free performance of the equipment / system offered.</p>									
S. No.	Manufacturer's Drawing No / Part of spare	Description	Material	Quantity per Unit / Equipment	Quantity Recommended	If Set, Nos. Per Set	Delivery Period (Weeks)	Unit Price (Rs.)	Total Price (Rs.)

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE					
NAME		DESIGNATION	SIGNATURE	DATE	COMPANY SEAL

	*SCHEDULE OF PRICES FOR COMMISSIONING AND MANDATORY SPARES						SPECIFICATION NO		
							VOL III		
							SHEET..... OF.....		
*Unpriced schedule shall also be furnished along with Part A- Schedule in technical bid The bidder shall indicate here the quantity required for erection / commissioning and mandatory spares for equipment as listed in Section C / Section – D. If the listed spares are not adequate then the bidder shall indicate those and additional spares considered necessary by him.									
Type	Manufacturer's Drawing No / Part of spare	Description	Material	Quantity per Unit / Equipment	Quantity Recommended	If Set, Nos. Per Set	Delivery Period (Weeks)	Unit Price (Rs.)	Total Price (Rs.)
Erection & Commissioning									
Mandatory Spares									
Additional Spares Mandatory Erection / Commissioning									

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE					
NAME	DESIGNATION	SIGNATURE	DATE	COMPANY SEAL	